

**TRU**  
**BUILD**<sup>TM</sup>  
TILING & GROUTING SOLUTIONS



**COMPREHENSIVE  
RANGE OF TILING AND  
GROUTING SOLUTIONS**





## **THE ULTIMATE TILING AND GROUTING RANGE**

We understand that constructing a house takes a lot of effort. The sacrifices, hard work and even life time savings that one puts makes this effort worth admiring. Construction surely is a challenging task, but at least when it comes to maintaining and protecting the house, we can definitely make it effortless with TRUBUILD - The Ultimate Tiling and Grouting Range.

This world class range is introduced by Astral which is one of the most trusted names in the country for Pipes and Adhesives. Trubuild offers various construction chemicals that make the protection of your building effortless and effective.





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# PRODUCT CLASSIFICATION



**TA 220**  
TYPE 1 (T1T)



**TA 220 PLUS | GREY & WHITE**  
TYPE 2 (T2T)



**TA 330 | GREY & WHITE**  
TYPE 3 (T3T)



**TA 660 | GREY & WHITE**  
TYPE 4 (T4TS1)



**EFX 666**  
TYPE 5 (T5S2)



**STAIN FREE EPOXY GROUT**  
(SFEG)



**TILE GROUT**



# INNOVATIONS IN TILE FIXING PROCESS SPEARHEADED BY DESIGN EXPERTS

## ADVANCEMENT IN TECHNICAL STANDARDS

OLD		NEW				
INDIAN STANDARDS IS15477:2004		INDIAN STANDARDS IS15477:2019				
		Type I (T1)	Type II (T2)	Type III (T3)	Type IV (T4)	Type V (T5)
Standards evolved as per new trends in tiles and applications						
		EN 12004/ ISO 13007 STANDARDS		C/R 1/2 T E S1/2		
Type I (T1)	Type II (T2)	TYPE	CLASSES	SPECIAL CHARACTERISTICS		
		C = Cementitious	1 = Normal performance	T = Slip-resistant		
		R = Resinous	2 = Improved performance	E = Extended open time		
				S1 = Deformable (2.5-5 mm)		
				S2 = Highly deformable (> 5 mm)		



# 1 BHK HOUSE

**1** TRUBUILD TA 220 GREY  
(TILE SIZE: 1FT X 2FT)\*

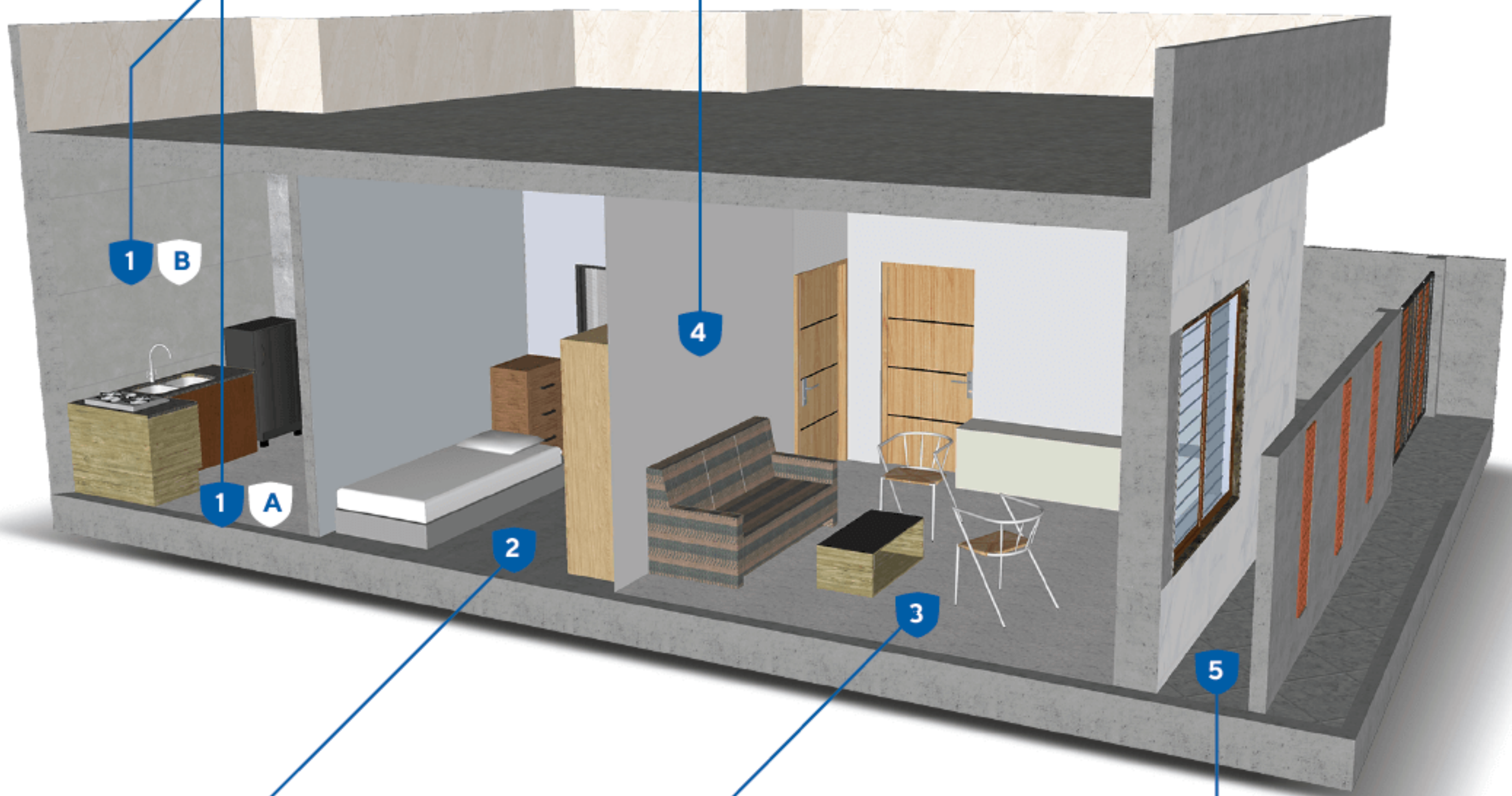
A Kitchen Floor

B Kitchen Wall

**4**

TRUBUILD TA 330 GREY  
(TILE SIZE: 4FT X 4FT)\*

Drawing Room Wall Tiling



**3**

TRUBUILD TA 330 WHITE  
(TILE SIZE: 3FT X 4FT)\*

Drawing Room  
Floor Tiling

**2**

TRUBUILD TA 220 PLUS WHITE  
(TILE SIZE: 2FT X 2FT)\*

Bedroom Floor

**5**

TRUBUILD TA 330 GREY  
(TILE SIZE: 2FT X 2FT)\*

Exterior Shaded  
Balcony Tiling



# PREMIUM BUNGLOW

7

TRUBUILD STAIN FREE  
EPOXY GROUT GROUTING

Bathroom Floor

5

TRUBUILD TA 660 WHITE  
(TILE SIZE: 6FT X 8FT)\*

Bathroom Wall

6

TRUBUILD TA 660 WHITE  
(TILE SIZE: 6FT X 8FT)\*

Bathroom Floor



2

TRUBUILD STAIN FREE  
EPOXY GROUT GROUTING

Epoxy Grouting in  
Exterior Balcony/Lawn

4

TRUBUILD TA 660 WHITE  
Glass Mosaic  
Tiles in Swimming Pool

1

TRUBUILD EFX 666

Natural Stone Fixing (Exterior)

3

TRUBUILD TA 660 WHITE  
(TILES/STONE SIZE: 6FT X 8FT)\*

A Large Format Tiles in Drawing Room

B Marble Flooring in Dining Room

Disclaimer: Above are examples for a Bungalow | \* These tile sizes are for general idea purposes. For more information, please contact the company person or contact on the details mentioned at the end of the booklet.



# TRUBUILD TA 220 GREY

TILE ADHESIVE



COLOUR



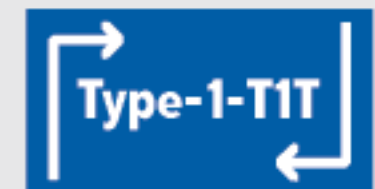
WATER  
MIXING



SET TIME



INDOOR



ADHESIVE



APPLICATION

## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES	REGION (DRY/WET)	MAXIMUM SIZE OF TILES CAN BE FIXED	MAXIMUM HEIGHT OF WALL TO FIX TILES
Floor	Interior only	Cementitious substrate	Ceramic, clay, terracotta, brick, quarry tiles, small regular semi vitrified & stone tiles etc.	Dry	Large Format Tiles	NA
Wall	Interior only	Cementitious substrate	Ceramic, clay, terracotta, brick, quarry tiles, small regular semi vitrified tiles etc.	Dry	Small Format Tiles	Upto 8 Feet

## TECHNICAL DETAILS

CONFORMS TO IS: 15477:2019	PACK SIZES	COLOURS AVAILABLE	COVERAGE	MINIMUM BED THICKNESS REQUIRED	TENSILE ADHESION (N/MM <sup>2</sup> )	SHEAR ADHESION (N/MM <sup>2</sup> )
Type-1T	20KG	Grey	Approx 50-65 SqFt/ 20Kg	3 mm	Dry condition -0.62	Dry condition -1.07



# TRUBUILD TA 220 PLUS GREY

TILE ADHESIVE



COLOUR



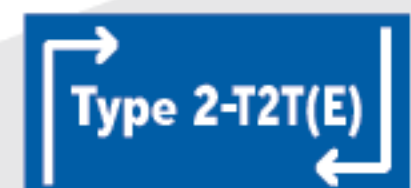
WATER MIXING



SET TIME



INDOOR & OUTDOOR



ADHESIVE

## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES	REGION (DRY/WET)	MAXIMUM SIZE OF TILES CAN BE FIXED	MAXIMUM HEIGHT OF WALL TO FIX TILES
Floor	Interior/ Exterior under shade	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, large format vitrified/ fully vitrified tiles, glass mosaic tiles, terrazzo, all stones	Dry and Wet	Large Format Tiles	NA
Wall	Interior only	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, large format vitrified/ fully vitrified tiles, glass mosaic tiles, terrazzo, all stones	Dry and Wet	Large Format Tiles	Upto 8 Feet

## TECHNICAL DETAILS

CONFORMS TO IS: 15477:2019	PACK SIZES	COLOURS AVAILABLE	COVERAGE	MINIMUM BED THICKNESS REQUIRED	TENSILE ADHESION (N/MM <sup>2</sup> )	SHEAR ADHESION (N/MM <sup>2</sup> )
Type-2 T	20KG	Grey	Approx 50-65 SqFt/ 20Kg	3 mm	Dry condition-1.17, Wet condition-1.08	Dry condition-1.39, Wet condition-1.11, Heat condition-1.42



# TRUBUILD TA 220 PLUS WHITE

TILE ADHESIVE



COLOUR

4.4-4.6 L  
per bag

WATER  
MIXING



SET TIME



INDOOR &  
OUTDOOR



ADHESIVE

## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES	REGION (DRY/WET)	MAXIMUM SIZE OF TILES CAN BE FIXED	MAXIMUM HEIGHT OF WALL TO FIX TILES
Floor	Interior / Exterior under shade	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, large format vitrified/ fully vitrified tiles, glass mosaic tiles, terrazzo, all stones	Dry and Wet	Large Format Tiles	NA
Wall	Interior only	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, large format vitrified/ fully vitrified tiles, glass mosaic tiles, terrazzo, all stones	Dry and Wet	Large Format Tiles	Upto 8 Feet

## TECHNICAL DETAILS

CONFORMS TO IS: 15477:2019	PACK SIZES	COLOURS AVAILABLE	COVERAGE	MINIMUM BED THICKNESS REQUIRED	TENSILE ADHESION (N/MM <sup>2</sup> )	SHEAR ADHESION (N/MM <sup>2</sup> )
Type-2 T	20KG	White	Approx 50-65 SqFt/ 20Kg	3 mm	Dry condition-1.22, Wet condition -1.12	Dry condition -1.42, Wet condition-1.18, Heat condition-1.46



# TRUBUILD TA 330 GREY

TILE ADHESIVE



COLOUR



WATER MIXING



SET TIME



INDOOR & OUTDOOR



ADHESIVE

## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES	REGION (DRY/WET)	MAXIMUM SIZE OF TILES CAN BE FIXED	MAXIMUM HEIGHT OF WALL TO FIX TILES
Floor	Interior / Exterior	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, vitrified/fully vitrified tiles, glass mosaic tiles, terrazzo, Basalt, porcelain tiles & other stones	Dry and Wet	Large Format Tiles	NA
Wall	Interior / Exterior	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, vitrified/fully vitrified tiles, glass mosaic tiles, terrazzo, Basalt, porcelain tiles & other stones	Dry and Wet	Large Format Tiles	Upto 10 Feet

## TECHNICAL DETAILS

CONFORMS TO IS: 15477:2019	PACK SIZES	COLOURS AVAILABLE	COVERAGE	MINIMUM BED THICKNESS REQUIRED	TENSILE ADHESION (N/MM <sup>2</sup> )	SHEAR ADHESION (N/MM <sup>2</sup> )
Type-3 T	20KG	Grey	Approx 50-65 SqFt/ 20Kg	3 mm	Dry condition-1.56, Wet condition -1.21	Dry condition -1.64, Wet condition-1.19, Heat condition-1.61



# TRUBUILD TA 330 WHITE

TILE ADHESIVE



COLOUR



WATER  
MIXING



SET TIME



INDOOR &  
OUTDOOR



ADHESIVE

## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES	REGION (DRY/WET)	MAXIMUM SIZE OF TILES CAN BE FIXED	MAXIMUM HEIGHT OF WALL TO FIX TILES
Floor	Interior / Exterior	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, vitrified/fully vitrified tiles, glass mosaic tiles, terrazzo, Basalt, porcelain tiles & other stones	Dry and Wet	Large Format Tiles	NA
Wall	Interior / Exterior	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, vitrified/fully vitrified tiles, glass mosaic tiles, terrazzo, Basalt, porcelain tiles & other stones	Dry and Wet	Large Format Tiles	Upto 10 Feet

## TECHNICAL DETAILS

CONFORMS TO IS: 15477:2019	PACK SIZES	COLOURS AVAILABLE	COVERAGE	MINIMUM BED THICKNESS REQUIRED	TENSILE ADHESION (N/MM <sup>2</sup> )	SHEAR ADHESION (N/MM <sup>2</sup> )
Type-3 T	20KG	White	Approx 50-65 SqFt/ 20Kg	3 mm	Dry condition-1.74, Wet condition -1.32	Dry condition -1.71, Wet condition-1.36, Heat condition-1.75



# TRUBUILD TA 660 GREY

TILE ADHESIVE



COLOUR



WATER MIXING



SET TIME



INDOOR & OUTDOOR



ADHESIVE

## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES	REGION (DRY/WET)	MAXIMUM SIZE OF TILES CAN BE FIXED	MAXIMUM HEIGHT OF WALL TO FIX TILES
Floor	Interior / Exterior	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, vitrified/fully vitrified tiles, glass mosaic tiles, terrazzo, Basalt, porcelain tiles & other stones	Dry and Wet	Large Format Tiles	NA
Wall	Interior / Exterior	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, vitrified/fully vitrified tiles, glass mosaic tiles, terrazzo, Basalt, porcelain tiles & other stones	Dry and Wet	Large Format Tiles	10 Feet and Above

## TECHNICAL DETAILS

CONFORMS TO IS: 15477:2019	PACK SIZES	COLOURS AVAILABLE	COVERAGE	MINIMUM BED THICKNESS REQUIRED	TENSILE ADHESION (N/MM <sup>2</sup> )	SHEAR ADHESION (N/MM <sup>2</sup> )
Type-4 T S1	20KG	Grey	Approx 50-65 SqFt/ 20Kg	3 mm	Dry condition-1.59, Wet condition -1.26	Dry condition -1.69, Wet condition-1.29, Heat condition-1.59



# TRUBUILD TA 660 WHITE

TILE ADHESIVE



COLOUR



WATER MIXING



SET TIME



INDOOR & OUTDOOR



ADHESIVE

## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES	REGION (DRY/WET)	MAXIMUM SIZE OF TILES CAN BE FIXED	MAXIMUM HEIGHT OF WALL TO FIX TILES
Floor	Interior / Exterior	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, vitrified/fully vitrified tiles, glass mosaic tiles, terrazzo, Basalt, porcelain tiles & other stones	Dry and Wet	Large Format Tiles	NA
Wall	Interior / Exterior	Cementitious substrate	Ceramic, clay, terracotta, brick, query tiles, vitrified/fully vitrified tiles, glass mosaic tiles, terrazzo, Basalt, porcelain tiles & other stones	Dry and Wet	Large Format Tiles	10 Feet and Above

## TECHNICAL DETAILS

CONFORMS TO IS: 15477:2019	PACK SIZES	COLOURS AVAILABLE	COVERAGE	MINIMUM BED THICKNESS REQUIRED	TENSILE ADHESION (N/MM <sup>2</sup> )	SHEAR ADHESION (N/MM <sup>2</sup> )
Type-4 T S1	20KG	White	Approx 50-65 SqFt/ 20Kg	3 mm	Dry condition-1.79, Wet condition -1.36	Dry condition -1.74, Wet condition-1.39, Heat condition-1.78



# TRUBUILD EFX666

EPOXY ADHESIVE



HIGH  
COVERAGE



SHATTER-  
PROOF



IDEAL FOR  
DRYWALLS, METAL  
& PLYWOOD



VERSATILE



INTERIOR & EXTERIOR  
APPLICATIONS

## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES	REGION (DRY/WET)	MAXIMUM SIZE OF TILES CAN BE FIXED	MAXIMUM HEIGHT OF WALL TO FIX TILES
Floor	Interior / Exterior	Metal, dry walls, wood, glass, cementitious surface like plaster, rcc etc.	Ceramic, procelein, marble, natural stone, clinker bricks, glass & ceramic mosaic, granite, recomposed materials & wood, metals, rubber and linoleum etc	Dry and Wet	Very Large Format Tiles	NA
Wall	Interior / Exterior	Metal, dry walls, wood, glass, cementitious surface like plaster, rcc etc.	Ceramic, procelein, marble, natural stone, clinker bricks, glass & ceramic mosaic, granite, recomposed materials & wood, metals, rubber and linoleum etc	Dry and Wet	Very Large Format Tiles	Any Height

## TECHNICAL DETAILS

CONFORMS TO IS: 15477:2019 EN 12004:2017	PACK SIZES	COLOURS AVAILABLE	COVERAGE	MINIMUM BED THICKNESS REQUIRED	TENSILE ADHESION (N/MM <sup>2</sup> )	SHEAR ADHESION (N/MM <sup>2</sup> )
Type-5 T S2 & R2T	4KG	White	Approx 2-4Kg/m <sup>2</sup>	1.5 mm, 3mm	Dry condition-2.5	Dry condition-6, Wet condition-5, Heat condition-6



# TRUBUILD STAIN FREE EPOXY GROUT

EPOXY GROUT



STAIN FREE &  
EASILY CLEANED



RESISTANT TO MILD  
CHEMICALS & ACIDS



NON-CRACKING  
OR POWDERING



AVAILABLE IN A RANGE  
OF ATTRACTIVE COLORS

## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES/STONES	REGION (DRY/WET)	MAXIMUM WIDTH OF TILE JOINT CAN BE FILLED	CAN BE USED IN VIBRATION AREA
Floor	Kitchen, bathrooms, swimming pools, wash area, living rooms, parking spaces etc.	Ceramic tile, vitrified tiles and stones joints etc	Ceramic tile, vitrified tiles and stones joints etc	Dry and Wet	12 mm	NA

## TECHNICAL DETAILS

SPECIFICATION FOLLOWED	PACK SIZES	COLOURS AVAILABLE	MIXING RATIO FOR MATT FINISH	MIXING RATIO FOR GLOSSY FINISH	COVERAGE	TENSILE ADHESION AS PER ISO 13007 (N/MM2)
ANSI 118.3:1999/ EN 13888:2009 & ISO 13007:2015	5KG & 1KG	36 Vibrant Shades	For 1 Kg pack: Resin-180Gm, Hardner-70Gm, Filler-750Gm.  For 5 Kg pack: Resin-900Gm, Hardner-350Gm, Filler-3750Gm	For 1 Kg pack: Resin-180Gm, Hardner-70Gm, Filler-550Gm.  For 5Kg pack: Resin-900Gm, Hardner-350Gm, Filler-2750Gm	Depends upon the width of tile joints & size of tiles	Dry condition-65.2



# TRUBUILD TILE GROUT

POLYMERIC CEMENT  
BASED TILE GROUT

2.5:1 

WATER MIXING  
RATIO (BY WEIGHT)



ECONOMICAL



UNIFORM  
COLOUR



INDOOR &  
OUTDOOR



## USAGE DETAILS

TYPE OF USAGE	AREA OF USAGE	TYPE OF SUBSTRATE	TYPE OF TILES/STONES	REGION (DRY/WET)	CAN BE USED IN VIBRATION AREA
Floor & wall	Cementitious tile grout	Ceramic tile, vitrified tiles and stones etc.	Ceramic tile, vitrified tiles and stones etc.	Dry and Wet	NA

## TECHNICAL DETAILS

PACK SIZES	COLOURS AVAILABLE	COVERAGE	MIXING RATIO
500GM box, 1KG box & 1KG Pouch	In various colours	Approx. 2.52 kg/m <sup>2</sup> for tile dimension length 25 mm, breadth 25 mm, thickness of tiles 6 mm & width of groove size 3 mm	2.5:1, by weight (powder to water)






# STAIN FREE EPOXY GROUT

## MATT & GLOSSY

## FINISH

### SHADE CARD

COLOR NAME	COLOUR TONE
WHITE	
ANTIQUÉ WHITE	
GREY	
PLATINUM GREY	
STERLING SILVER	
CEMENT	
SANDSTONE	
MOCHA	
COPPER BROWN	
MUSHROOM	
MOLTEN BRONZE	
YELLOW	
YELLOW ROSE (BASIC)	
CHROME YELLOW	
ENGRASS	
MILD GREEN	
MENTA	
WHISPERING GREEN	

COLOR NAME	COLOUR TONE
LIGHT GREEN	
SETERN	
ALPINO	
DARK GREEN	
DEEP LINE	
BABY PINK	
BURGANDY	
METAALÉ	
RED	
TERRA RED	
BLUE	
ALPINE BLUE	
DEEP DESIRE	
DARK BLUE	
PURPLE RAIN	
FANCY COCOA	
RAVEN	
BLACK	





Trubuild Stain Free Epoxy Tile Grout is a 3 component pre-packed epoxy grout specially designed for grouting of ceramic tiles, vitrified tiles and stones where staining is expected. It provides a stain-free, chemical resistant, hard wearing tile joint.

## Surface Preparation

1. Remove dust, oil, debris & sealer from the joints with the help of wire brush or air blower.
2. Clean the tile surface with a damp sponge to remove dirt, dust, adhesive & stains.

## How to Mix

1. Take Part-A & Part-B in a suitable container & mix well with a trowel or a slow drill mixer.
2. Add Part-C powder slowly to get uniform consistency. Mix till workable stiffness is formed.
3. Use a hard rubber grout float to compact grout into joints, ensuring that they are completely filled.
4. Work in small areas and remove excess materials from tile surface. Strike off excess materials diagonally to the grout lines.
5. Plug open-ended joints with the stiffer mix to prevent any slumping of the grout.

## Coverage

CONSUMPTION OF EPOXY BASED TILE GROUT IN (kg/m <sup>2</sup> )										
TILE DIMENSION (mm)			MIX DENSITY OF TILE GROUT → 1.6 kg/litre							
L(mm)	B(mm)	T(mm)	JOINT SIZE - J(mm)							
			2 mm	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm	12 mm
25	25	6	1.54	2.30	3.07	3.84	4.61	6.14	7.68	9.22
25	50	6	1.15	1.73	2.30	2.88	3.46	4.61	5.76	6.91
50	50	6	0.77	1.15	1.54	1.92	2.30	3.07	3.84	4.61
100	100	6	0.38	0.58	0.77	0.96	1.15	1.54	1.92	2.30
100	100	10	0.64	0.96	1.28	1.60	1.92	2.56	3.20	3.84
300	200	6	0.16	0.24	0.32	0.40	0.48	0.64	0.80	0.96
300	300	6	0.13	0.19	0.26	0.32	0.38	0.51	0.64	0.77
450	300	6	0.11	0.16	0.21	0.27	0.32	0.43	0.53	0.64
600	300	6	0.10	0.14	0.19	0.24	0.29	0.38	0.48	0.58
600	600	8	0.09	0.13	0.17	0.21	0.26	0.34	0.43	0.51
800	800	8	0.06	0.10	0.13	0.16	0.19	0.26	0.32	0.38
1000	1000	10	0.06	0.10	0.13	0.16	0.19	0.26	0.32	0.38
1200	600	10	0.08	0.12	0.16	0.20	0.24	0.32	0.40	0.48
1200	800	10	0.07	0.10	0.13	0.17	0.20	0.27	0.33	0.40
1200	1200	12	0.06	0.10	0.13	0.16	0.19	0.26	0.32	0.38
1600	800	12	0.07	0.11	0.14	0.18	0.22	0.29	0.36	0.43
1800	1200	12	0.05	0.08	0.11	0.13	0.16	0.21	0.27	0.32

The quantities shown are approximate and are given for estimating purposes only. Actual job site coverage may vary from site to site

Note: It is always good practice when calculating coverage to allow for 10% additional, material for waste and spillage.



# TIP TIP NAHI

# TRU BUILD

## ADVANCED WATERPROOFING TILING & GROUTING SOLUTIONS

### Integral

Repair & WP Polymers

Crack Filling

Terrace & Wall Coating

Polyurethane

2K Cementitious

### Tile Grouts

Tile Adhesives

Sealants

Clearcoats

Epoxy Coatings

Mortars



# TRU BUILD™

TILING & GROUTING SOLUTIONS

## THE ULTIMATE TILING AND GROUTING RANGE















*Closer to you*

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[www.wecare.astraladhesives.com](http://www.wecare.astraladhesives.com)



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